Machine-based visualization with SIMATIC HMI

- Efficient in engineering
- Innovative in design and operation
- Brilliant HMI operator devices
- Protection – with certainty
- Rapid commissioning

Find out more:
siemens.com/hmi

Follow us on:
www.twitter.com/siemensindustry
www.youtube.com/siemens
New standards for productivity – for a sustainable competitive advantage

Efficient engineering – the basis for innovation
The Swiss company Solinaut provides engineering services and software development for automation solutions. In cooperation with Siemens and by using the TIA Portal (Totally Integrated Automation) the system integrator provided the company valuable benefits.

Programmers save a great deal of time in the development. For example, several parameters can be created in a single step when engineering in the TIA Portal and blocks can be saved in libraries. In this way, Solinaut can concentrate on the important aspects of clear and intuitive visualization in an automation solution.

The results are tailor-made solutions to meet the needs of end users. For one such company, the Altendorf cheese dairy, it has more than paid for itself.

Feast for the eyes – just like the cheese
Companies such as the Altendorf cheese dairy depend on automation due to the increasing global competition. One factor in this regard is to consistently make full use of the potential for optimization over the complete life cycle of a machine or plant. Specifically, this means less consumption of resources in production and to provide an operation intuitive enough that staff can concentrate on the quality of products.

This is why system integrator Solinaut developed a customized visualization concept for the Altendorf cheese dairy with decisive advantages:

- Enormously simplified process control for employees, including special panel screens with flow charts
- Quick access to functions through slide-in and pop-up windows
- More control and easy maintenance with remote access

This investment in automation has already paid off. The time spent in daily production has practically been cut in half. The dairy now uses significantly less energy and water. Owner Erich Keller can look positively into the future.

“Overall, we saved a lot of time in development and became even more flexible in terms of engineering.”
(Florian Ruegg, Solinaut GmbH)

Find out more:
siemens.com/hmi-video-solinaut

Find out more:
siemens.com/hmi-video-altendorf

SIMATIC HMI – the sm@rt interface
HMI solutions are the only interface between man and machine. Optimal interaction between the two makes a valuable contribution in the following ways:

- Productivity – means competitiveness
- Efficiency – means cost savings
- Usability – means time savings

Added value = More value!

Efficient engineering
Create your visualization faster and more easily than ever before!

Innovative design and operation
Make visualizing the calling card for your machine!

Brilliant HMI devices
Use the right HMI device for your application!

Safe and secure
Protect your investment, your know-how and ensure reliable operation!

Commissioning in the fast lane
Waste no time with testing and servicing!
SIMATIC HMI
Efficiency in machine-level operator control and monitoring

Equipment for monitoring and operator control is needed wherever people have to work with machinery and plants performing tasks A to Z. It is not difficult to find the right device for the specific task. The challenge is to find a solution that is future-proof and flexible, that can be integrated into higher-level networks, and that can also meet the ever-increasing demands for transparency and data provision.

SIMATIC HMI Panels have proven their value in many different applications in all industrial sectors over many years. The range of the systems in use is just as wide as that of the applications and technologies in the respective plants.

For entry-level
Basic HMI is recommended for simple applications with a limited quantity scale and where the price-performance ratio is important in addition to a fast and intuitive operation. The devices offer a brilliant display quality and high-power visualization. This significantly facilitates the operation even of simple machines and equipment. Through turnkey and flexible solutions, you also save valuable time during installation and engineering.

For higher demands
If you are looking for a panel-based solution for more demanding applications with larger quantity scales, make a decision for Advanced HMI. The user benefits from excellent functionality and a wide range of devices and applications, with key or touch operation. Both stationary and mobile solutions are available.

For very high-end solutions
If production places particularly high demands on the quantity and type of information that must be processed and documented, a PC-based system is recommended. It offers the appropriate options for sufficient storage space, processing power, and data connectivity. The user can either opt for a centralized solution, in which the visualization and PC are a single unit, or for a decentralized solution with an industrial monitor as a thin client.

SIMATIC HMI Software in the TIA Portal – more than just a visualization software
From machine-level visualization all the way to the high-performance SCADA system, SIMATIC WinCC in the TIA Portal and its efficient tools covers the entire engineering and visualization software spectrum – integrated across all performance classes!

Basic HMI
- Panel-based
  - HMI devices with excellent price-performance ratio for simple visualization tasks
  - Low Application complexity & system performance

Advanced HMI
- Panel-based
  - High-performance HMI devices with high convenience for demanding visualization tasks
  - High Application complexity & system performance

PC-based
- High-performance HMI devices for data-intensive and complex visualization tasks

Find out more:
- siemens.com/wincc
- siemens.com/basic-hmi
- siemens.com/advanced-hmi-panel

“The operation is now more modern, looks better and operation has become more reliable at the same time.”
Erich Keller, owner of the Altendorf cheese dairy

Find out more:
- siemens.com/advanced-hmi-pc
SIMATIC Basic HMI

Economic realization of simple HMI tasks

SIMATIC HMI Key Panels
You can use the SIMATIC HMI KPB / KPBF and KP32F key panels to quickly realize operator panels. Since they are pre-fabricated, they are ready for installation, you will save time and money setting them up.

A smart alternative to long-travel keys:
- Flexible installation and direct installation in the control cabinet (IP55)
- Buttons with LED backlighting (5 colors)
- Connection via PROFINET with integrated switch
- Digital IOs for connecting key switches or lamps, for example
- Integrated safety functionality: fail-safe transmission of safety-related signals via PROFIsafe

SIMATIC HMI Basic Panels 2nd Generation
Basic Panels are made for the cost-effective implementation of simple visualization tasks on the machine level. Their basic features and functionality as well as the especially attractive price make them perfect entry-level devices.

Beauty is simplicity:
- High-resolution, dimmable widescreen displays from 4” to 12” with 64,000 colors (also configurable for portrait format)
- Combined operation via touch screen and freely configurable keys
- USB connection for project transfer, data archiving, keyboard, mouse, etc.
- PROFIBUS or PROFINET versions for process communication

Your advantages at a glance
- Highest usability through innovative graphical user interface
- Fast start-up and archivable data recording
- Perfect interaction with the S7-1200 basic controller

Find out more:
- siemens.com/key-panels
- siemens.com/basic-panels-2nd

Did you know?
To start smart and save money, we offer starter kits in conjunction with one of our basic controllers – SIMATIC S7-1200 or LOGO!

Find out more:
- siemens.com/basic-panels-starter-kits

Devices for special requirements
SIPLUS
For simple automation tasks under extreme environmental conditions, special hardened SIPLUS versions are available offering increased operational reliability.

The standard for extreme conditions:
- Corrosive gas resistance to chemical, biological and mechanically active substances and salt mist
- 100% dewing and ice formation allowed
- Extended temperature range (–40 to +70 °C)
- Installation altitudes of –1,000 to +5,000 meters

Your advantages at a glance
- Continuous operation even in rough conditions
- Reduced production downtime and performance degradation
- High degree of investment security

Find out more:
- siemens.com/siplus-extreme

“In our company where, in effect, a single person does all the engineering, we notice the excellent support provided by the TIA Portal.”

(Markus Achermann, Managing Director of AC Schwimmbadtechnik)

The company, based in Hochdorf near Lucerne Switzerland, designs and builds exclusive swimming pools and jacuzzis. Their customers are private clients, architects, as well as operators of hotels or campsites.

AC Schwimmbadtechnik is using a new operating concept to simplify the control and water treatment of private swimming pools with the aid of S7-1200 controllers and Basic Panels.

The Basic package replaces the previous solution that had several LEDs and push buttons, so now there is only one panel for all messages and information. This allows even non-specialists or private users to operate their water treatment very easily and to instantly know what to do.

Such an integrated solution offered many advantages for AC Schwimmbadtechnik as well. A relatively small company often lacks the resources to have in-house know-how for a variety of systems. Standard software significantly reduces the work involved.

Find out more:
- siemens.com/siplus-extreme

Panel-based 6 7
SIMATIC Advanced HMI

Realization of demanding, complex HMI tasks with a high level of convenience

SIMATIC HMI Comfort Panels
SIMATIC HMI Comfort Panels are designed for implementation of high-performance visualization applications on the machine level. High performance, functionality and numerous integrated interfaces offer the greatest convenience in high-end applications.

Convenience without compromise:
• Brilliant, stepless dimmable widescreen displays from 4” to 22” with 16 million colors (configurable for portrait format)
• Touch or key operation and viewing angles of up to 170°
• Integrated system card for automatic backups
• Power management on the machine, even with PROFIenergy
• Perfect interaction with the advanced controller SIMATIC S7-1500

Safe and secure:
• Brilliant, stepless dimmable widescreen displays with 4”, 7” or 9” and 16 million colors
• Location identification via terminal box or RFID (with IWLAN version)
• Comprehensive, integrated solutions with Safety Integrated
• Flexible evaluation of the safety switch elements, for example, via fail-safe S7 controllers
• Unique illuminated emergency stop button with PROFIsafe

Your advantages at a glance
• Wide range of products, continuously scalable
• Flexibility thanks as standard functionality (including VB scripts and various viewers for system documentation and websites)
• Maximum data security, also in case of service

Find out more:
siemens.com/comfort-panels

SIMATIC HMI Mobile Panels
Take power and safety directly in your hands. When it comes to high-end mobile applications, opt for mobile panels. These are also for fail-safe machines and widely distributed plants. The process of communication can be hardwired or connected via Wi-Fi.

"Convenience" for any use outdoors:
• Extreme application ranges from –30 °C to +60 °C at an elevation of 3,000 meters
• IP66-protected front panel with high UV resistance
• Glare-free daylight-readable display with automatic brightness control
• High vibration and shock resistance

Your advantages at a glance
• Highly ergonomic, combined with industrial design
• Space-saving and flexible in connection and installation
• Unique integration in safety applications

Find out more:
siemens.com/mobile-panels

Devices for special requirements
Outdoor Panels
The outdoor panels are specifically designed for outdoor use and certified for numerous industries. They are extremely robust, readable in all lighting conditions, and safe to use.

"Convenience" for any use outdoors:
• Extreme application ranges from –30 °C to +60 °C at an elevation of 3,000 meters
• IP66-protected front panel with high UV resistance
• Glare-free daylight-readable display with automatic brightness control
• High vibration and shock resistance

Further versions available:
IP65 INOX
PRO INOX SIPLUS

Knoll Maschinenbau GmbH produces coolant cleaning systems for CNC processing. Each system is customized. Not only with the structural conditions, but also in relation to the employed filter technology and cleaning performance. This affects all parts of the plant and the visualization as well.

The automation and drive technology in these systems is based almost fully on Siemens technology – even down to the SIMATIC S7 controllers and the latest generation of the SIMATIC HMI Comfort Panels. In the meantime, the panels have now become almost standard for Knoll because buttons and switches are no longer enough for their customers.

For more complex systems or customers who want very detailed operating screens with corresponding plant visualization, the high resolution of the display and the excellent design options for the Comfort Panels are a big plus. A high-performance engineering framework such as the TIA Portal also helps to become more productive and to promote the growth of the company.

"Our customers expect a good, attractive design for the visualization and modern control options.”

(Anton Forstenhäusler, Team Leader Electrical Design / PLC / Electrical Assembly, Knoll Maschinenbau GmbH)

Did you know?
To start smart and save money, we offer starter kits with Comfort Panel, SIMATIC WinCC Comfort and accessories!

Find out more:
siemens.com/comfort-panels-starter-kits

Find out more:
siemens.com/comfort-outdoor

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siemens.com/comfort-panels

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siemens.com/comfort-outdoor

Find out more:
siemens.com/comfort-panels
Did you know?
With SIMATIC industry PCs, you can now save double – with turnkey pre-installed embedded bundles for faster commissioning and by ordering your industry PCs with software as a cost-optimized total package.

Find out more:
- siemens.com/ip65-hmi-devices
- siemens.com/inox-hmi-devices
- siemens.com/simatic-hmi-ex

Devices for special requirements

**PRO** – for all-round protection
The all-round IP65 protected PRO devices and expansion modules enable flexible operation via support arm or pedestal. The service-friendly rear panel is easy to detach, even after installation, for example, when replacing the memory card or subsequent cabling.

**INOX** – for hygienic production
Certified stainless steel equipment offers safety and purity for hygienic applications in the pharmaceutical, fine chemicals and food/beverage industries. Its smooth, splinter-proof surface with IP67K degree of protection is easy to clean and drains liquids quickly.

**EX** – for genuinely hard cases
The HMI devices for hazardous areas can be used in zones 1/21 and 2/22 without implementing special measures, such as costly enclosures or additional certifications. This also applies to the chemical, oil/gas or shipbuilding industries.

“After all, the right user-oriented design says more than a thousand words.”

(Arno Rathmann, Korsch AG)

Korsch AG has provided tablet presses for the pharmaceutical industry since 1918 and is regarded as one of the most important companies in this industry. Their catalog runs from special presses for research and development purposes, rotary presses for scale-up operation, and the production of medium-sized batches, all the way to high-performance presses for 24-hour operation.

A highlight of their range of products is the XT 600, a high-performance, double rotary press for processing large batches. The plant can produce one million monolayer tablets and up to 360,000 bilayer tablets per hour.

Especially remarkable is the ultramodern control system that is visualized on a SIMATIC IFP 1900 Industrial Flat Panel Monitor. It is the first machine of its kind that relies on a multitouch-enabled, industrial monitor.

Siemens designed the user interface together with the company, Forma Cadera Design. One particularly important aspect when creating the operating concept was to show the main tasks of the operator as intuitive as possible. The number of clicks was minimized for this, so that little training was required to achieve operational reliability.

HMI’s are a way to the future for the Korsch AG. They bring the products to the next level in terms of usability and thus provide the company a decisive competitive advantage.

**SIMATIC Advanced HMI**

Efficient realization of even the most demanding and complex HMI tasks

**SIMATIC Industry Panel PCs**
The most complex visualization and control tasks can be realized centrally on the machine with extremely compact industrial panel PCs. From embedded to the high-end industrial PCs, you can find optimum solution in our portfolio – to meet the many requirements of your automation system.

Greater emphasis on individuality:
- Brilliant widescreen displays from 7” to 22” with innovative single- or multi-touch technology
- High-performance processors and fast, robust mass storage (SSD, CFast)
- A variety of interfaces and configurations
- High quality and serviceability

**SIMATIC IFP and SIMATIC ITC**
Siemens has two innovative options for distributed control concepts. SIMATIC industrial monitors and thin clients are used as desktop devices for control centers, as built-in devices for operator panels or as PC-based visualization and control solutions in which the control unit is operated separately.

Much more than just an industrial monitor!
- Brilliant widescreen displays from 12” to 22” with single- (ITC) or multi-touch technology (IFP) and fast response times
- For installation or support arm / pedestal mounting (IP65)
- For the industrial 24-hour use
- Detached placement via DisplayPort / DVI, USB or Ethernet (ITC)

**Your advantages at a glance**
- Processing large amounts of data quickly
- Flexible configuration and expansion
- High data security and system availability in continuous operation

Find out more:
- siemens.com/simatic-ipc
- siemens.com/simatic-ifp and siemens.com/simatic-itic

**Your advantages at a glance**
- High system availability ensured
- Universal application: 15m / 30m / unlimited
- Very user-friendly with gesture and multi-touch operation

Find out more:
- siemens.com/ip65-hmi-devices
- siemens.com/inox-hmi-devices
- siemens.com/simatic-hmi-ex
Innovation in design and operation – glass front with multi-touch

The Industrial Flat Panels and Panel PCs from Siemens already support fast operation using intuitive gestures. This ensures that your visualization solutions will become even more innovative and efficient.

Smart remote control and monitoring
With the SIMATIC WinCC Sm@rtClient app (for Android and iOS), you get mobile remote operating and monitoring on your smartphone or tablet. You are thus informed at all times and can react accordingly even when you are not on-site. This innovative, web-based solution is also possible overarching SCADA applications with WinCC Professional.

More touch with multi-touch:
• Projected capacitive touch technology with simultaneous detection of 5 fingers
• Automatic detection of inadvertent contacts, e.g. with palm, drops, dirt etc.
• Anti-reflective glass front, scratch-resistant and chemical resistant
• Contrasting and sharp image display
• Approvals for various industries (e.g. shipbuilding or hazardous areas)

Global service of machines and plants

The top 3 tools for your optimum HMI solution

HMI Toolbox
It is usually the small things that make everyday life easier. For example, we offer: A stopwatch, calculator, calendar and many more such devices.

HMI Templates & Designs
Simply drag and drop to create unique user interface – with perfect usability and modifiable designs!

Remote access
Easy maintenance and service at all times – even from remote locations. And all this with access protection!

Find out more:
siemens.com/hmi-multitouch

Find out more:
siemens.com/scada-ipc

Find out more:
siemens.com/wincc-smart-client

Find out more:
siemens.com/customized-automation

Find out more:
siemens.com/wincc-smart-client
### Technology Overview

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### Additional Information

- You can find current ordering data and terms and conditions of sales and delivery in the Catalog ST 80/ST PC and on the Internet.
### SiPLUS Extreme

SiPLUS Extreme is a range of HMI devices designed for use in industries where high performance and reliability are essential. These devices are specifically engineered to meet the demanding requirements of industries that operate under extreme conditions, ensuring safety, hygiene, and productivity.

#### Features
- **Device Specifications**
  - **Siemens.com/siplus-extreme**
  - **Siemens.com/inox-hmi-devices**

#### Technical Specifications

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#### Connectivity
- **Configuration STEP 7 V5.5 or STEP 7 Basic V11 and higher**
- **Connection to PLC**
- **Functionality**

#### Performance
- **Max. relative humidity (in %) < 85%**
- **Max. permissible angle of inclination**

#### Maintenance
- **Typical service life**
- **MTBF**

#### Environment
- **Degree of protection**
- **Typical service life**

#### Dimensions
- **Front dimensions (in mm)**

#### Memory
- **User memory**
- **Memory for options**

#### Operation
- **Recipes**
- **Operating mode**

#### Touchscreen
- **Visual Basic scripts • Mitsubishi • Siemens • WinCC Comfort V11 or higher for WinCC flexible 2008**
- **Touchscreen or tactile keys**

#### Software
- **Configuration WinCC Basic V13 or higher**
- **Configuration STEP 7 V5.5 or STEP 7 Basic V11 and higher**

#### Connectivity
- **Connection to PLC**
- **Connection to PLC**

#### Software Compatibility
- **WinCC Comfort V13**
- **Siemens.com/hmi**
### Technology overview

**Devices for special reliability**

- **Siemens**: A leading provider of automation and drive solutions.

**Siemens.com/siplus-extreme**

#### Key Features:
- **2nd Generation**: Enhanced performance and reliability.
- **EX** for genuinely hard cases.
- **INOX**: Devices for special cleanliness in the arm or stand.

### Engineering Software

- **SINUMERIK**
- **SIMATIC S5**
- **SIMATIC S7, WinAC S7-1200**

### Connection to PLC

- **PROFINET (Ethernet)**
- **PROFIBUS DP**
- **Modicon**
- **Omron**
- **Visual Basic scripts**

### Operator Controls

- **System keys**
- **User memory**
- **Usable memory**
- **Slot for CF / Multimedia / SD**

### Display

- **Resolution**
- **MTBF** (Mean Time Between Failures)
- **Backlighting**

### Display Size

- **4.3”**
- **7”**
- **9”**
- **12.1”**

### Display Menu Systems

- **SIMATIC HMI Basic Panels**
- **SIMATIC HMI Comfort Panels**
- **SIMATIC HMI Mobile Panels**

### Display Size (in inches)

- **4.3”**
- **7”**
- **9”**
- **12.1”**

### Display Size (in mm)

- **98 x 155**
- **295 x 155**

### Temperature

- **Max. permissible angle of inclination**

### Usable memory

- **10 MB**
- **1 MB**
- **4 MB**
- **12 MB**
- **24 MB**

### Usable memory

- **Memory for options**
- **6 MB**
- **256 KB**

### Engineering software

- **WinCC Basic V11 or higher for WinCC flexible 2008)**
- **WinCC Comfort V11 or higher**
- **WinCC Comfort V13 or higher**

### Machine-level visualization

**Technical specifications**

You can find current ordering data and terms and conditions of sales and delivery in the Catalog ST 80/ST PC and on the Internet www.siemens.com/industrymall.

For more information, visit siemens.com/hmi.
### Technology overview

#### Dimensions

<table>
<thead>
<tr>
<th>Panel PC</th>
<th>7&quot; Touch Panel PC</th>
<th>9&quot; Touch Panel PC</th>
<th>12&quot; Touch Panel PC</th>
<th>15&quot; Touch Panel PC</th>
<th>19&quot; Touch Panel PC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Width x Height</td>
<td>214 x 158 mm</td>
<td>274 x 190 mm</td>
<td>330 x 241 mm</td>
<td>415 x 310 mm</td>
<td>483 x 337 mm</td>
</tr>
<tr>
<td>Installation dimensions</td>
<td>197 x 141 x 71 mm</td>
<td>251 x 166 x 71 mm</td>
<td>310 x 221 x 66 mm</td>
<td>396 x 291 x 73 mm</td>
<td>465 x 319 x 83 mm</td>
</tr>
<tr>
<td>Installation dimensions 15&quot; Multitouch</td>
<td>395 x 290 x 112 mm</td>
<td>398 x 279 x 112 mm</td>
<td>395 x 290 x 112 mm</td>
<td>398 x 279 x 112 mm</td>
<td>395 x 290 x 112 mm</td>
</tr>
<tr>
<td>Installation dimensions 19&quot;</td>
<td>483 x 337 mm</td>
<td>560 x 380 mm</td>
<td>483 x 337 mm</td>
<td>560 x 380 mm</td>
<td>560 x 380 mm</td>
</tr>
</tbody>
</table>

#### Interfaces

- MUI (multi-language user interface); 5 languages (ENG, GER, FR, SP, IT)
- GL, LRS, BV, DNV, ABS, Class NK
- ... According to EN 60068-2-6 and DNV Shipbuilding Approval Vibration Class A
- in heating mode

#### General features

- Panel PC, 7" Touch Panel PC, 9" Touch Panel PC, 12" Touch Panel PC, 15" Touch Panel PC, 19" Touch Panel PC, 15", 19" or 22" Touch or Multitouch
- Packages / bundles
- Packages with WinCC RT Advanced, WinCC V7 and WinAC RTX (F)
- Bundles with WinCC RT Advanced and WinCC V7, WinAC RTX (F)
- Packages with WinCC V7; WinCC RT Advanced; WinCC RT Professional and WinAC RTX (F)

#### Mass storage

- CFast up to 16 GB (accessible from outside)
- SSD 80 / 160 GB
- HDD 320 GB (IPC227E only)

#### Resolution in pixels (widescreen)

- 800 x 480
- 1,280 x 800
- 1,366 x 768
- 1,280 x 800
- 1,280 x 800
- 1,366 x 768
- 1,280 x 800
- 1,920 x 1,080

#### Remote access

- Remote access over Intel AMT for Core i7 and over SIMATIC IPC Remote Manager
- Remote access over Intel Active Management Technology (iAMT) 9.0 and SIMATIC IPC Remote Manager

#### Monitoring / diagnostics functions

- Temperature; fan; watchdog; hard disks (SMART)

#### Processor

- Intel Celeron N2807 (2C / 2T, 1.58 (2.16) GHz, 1 MB cache, VT-x)
- Intel  Celeron  N2930 (4C  / 4T, 1.83 (2.16) GHz, 2 MB cache, VT-x)
- Intel Core i3-4330TE (2C / 4T; 2.4 GHz; 4 MB cache; VT-x); Celeron G1820TE (2C / 2T; 2.2 GHz; 2 MB cache)
- Intel Xeon E3-1268L v3 (4C / 8T; 2.3 (3.3) GHz; 8 MB cache; VT-d; AMT 9.0);

#### Vibration during operation

- 0 … 45 °C: 0.0375 mm; 58 … 200 Hz: 9.8 m/s² (approx. 1 g)

#### USB

- Rear: 1 x USB 3.0, 2 x USB 2.0
- Rear: 1 x USB 3.0, 3 x USB 2.0
- Rear: 1 x USB 3.0, 3 x USB 2.0; front: USB 2.0
- Rear: 4 x USB 3.0; 1 x USB 3.0 on front (with single touch)

#### Free expansion slots

- 1 x PCIe x 4 (optional); max. 5 W
- 2 x PCI (240 mm) or 1 x PCIe x 16 (185 mm), 1 x PCI (185 mm)

#### Power supply / temporary voltage

- 24 V DC; 19.2 … 28.8 V; isolated / max. 20 ms (according to NAMUR); or 100–240 V AC, 50/60 Hz; On/Off switch
- AC: 100–240 V; 50 – 60 Hz /  max. 20 ms (according to NAMUR); 24 V DC: 20.4 … 28.8 V

#### Operating systems

- Windows 7 Ultimate (32 / 64-bit) MUI ¹⁾; Windows Embedded Standard 7 P (32-bit);
- SINUMERIK; WinCC-OA; web browser;
- up to 50,000 h
- MTBF
- backlighting

#### SIMATIC IPC277E

- SIMATIC IPC477D
- SIMATIC IPC677D

#### SNMURIK; WinCC-OA; web browser;

- up to 50,000 h
- MTBF
- backlighting

### POWER OUTLET

- 24 V DC; 20.4 … 28.8 V; isolated / max. 10 ms (according  to NAMUR); On/Off switch

### Energy efficiency

- 12" approx. 28 W
- 15" approx. 36 W
- 19" approx. 32 W
- 22" approx. 46 W

### Installation

- 10 … 58 Hz: 0.0375 mm; 58 … 200 Hz: 9.8 m/s² (approx. 1 g)

### Service Life

- 15” approx. 36 W
**Technology overview**

<table>
<thead>
<tr>
<th>Model</th>
<th>Article No. (*)</th>
<th>12&quot;, 15&quot;, 19&quot; or 22&quot; Touch</th>
<th>15&quot; Touch or Multitouch, 15&quot; Key</th>
<th>19&quot; and 22&quot; Touch or Multitouch</th>
</tr>
</thead>
<tbody>
<tr>
<td>SIMATIC IPC277E</td>
<td>6AV6646-1A.....-0AX0</td>
<td>310 x 221 x 82 mm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>SIMATIC IPC477D</td>
<td>6AV7863-2.....</td>
<td>330 x 241 mm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>SIMATIC IPC677D</td>
<td>6AV7863-3.....</td>
<td>415 x 310 mm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>6AV7863-4.....</td>
<td>483 x 337 mm</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Graphics interface**

- 1 x DisplayPort
- 1 x DVI-D

**Serial / parallel**

- 1 x RS

**Advanced functions**

- Fieldbus PROFINET RT over Ethernet
- PROFINET RT over Ethernet
- PROFIBUS DP/MPI: 1 x 12 Mbps (isolated) optional
- PROFINET IRT: 1 x 10

**Interfaces**

- 1 x DisplayPort
- 1 x DVI-D

**Operating systems**

- Windows Embedded Standard 7 (E/
- Windows 7 Ultimate (32

**Main memory**

- 4GB, 4T, 1.6 GHz, 3 MB cache, VT-x)
- Intel Celeron 827E (1.4 GHz, 1.5 MB cache, VT-x)
- Intel Xeon E3-1268L v3 (4C

**Free expansion slots**

- 1 x PCI (185 mm)
- 1 x PCI (240 mm)
- 1 x PCIe x 16 (185 mm)

**Power supply / temporary voltage**

- 24 V DC: 20.4 … 28.8 V
- 19.2 … 28.8 V, approx. 40 W

**Relative humidity**

- 5 … 85% at 25 °C (no condensation)
- 95 … 80% at 25 ºC (no condensation)

**Temperature**

- 0 … 45 °C (19" / 22")
- 0 … 45 °C

**Vibration during operation**

- 10 … 58 Hz: 0.0375 mm;
- 58 … 500 Hz: 9.8 m/s² (approx. 1 g)
- 50 m/s²; 30 ms (approx. 5 g)

**EMC**

- IEC-Ex (ATEX);
- EN 55022A;
- EN 61000-6-4;
- EN 61000-6-2;
- FCC A

**Degree of protection / IP rating**

- IP65 (front); CE;
- EN 61000-6-4

**Graphics**

- Resolution in pixels:
  - 15" approx. 36 W
  - 19" and 22" Touch or Multitouch
  - 15" Key version: 1 x USB 2.0 (rear)

**Diagram**

- SIMATIC Industrial Monitors and Thin Clients

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**Note:** The provided text may contain inaccuracies or omissions due to the nature of the extracted content.
### Technology overview

#### Operator panel

<table>
<thead>
<tr>
<th>Dimensions (W x H)</th>
<th>15&quot; Key: (1,280 x 800)</th>
<th>15&quot; (1,280 x 800)</th>
<th>19&quot; (1,366 x 768)</th>
</tr>
</thead>
<tbody>
<tr>
<td>15&quot; Touch:</td>
<td>415 x 310 (Touch)</td>
<td>580 x 380</td>
<td>700 x 442</td>
</tr>
<tr>
<td>15&quot; Multitouch:</td>
<td>416 x 298</td>
<td></td>
<td></td>
</tr>
<tr>
<td>22&quot; (1,920 x 1,080)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>22&quot;:</td>
<td>542 x 362 x 75</td>
<td></td>
<td></td>
</tr>
<tr>
<td>22&quot;:</td>
<td>560 x 380</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### Interfaces

- **USB Rear:** 1 x USB 3.0, 2 x USB 2.0
- **Rear:** 1 x USB 3.0, 3 x USB 2.0
- **Rear:** 1 x USB 3.0, 3 x USB 2.0; front: USB 2.0
- **Rear:** 4 x USB 3.0; front: 1 x USB 2.0 (with Touch version only)
- **Rear:** 4 x USB 3.0; 1 x USB 3.0 on front (with single touch)

#### Performance

- **MTBF:**
  - Backlighting: 50,000 h
- **Fan:**
  - 50,000 h
- **HDD:**
  - 50,000 h

#### EMC

- **Tested according to:** IEC 60068-2-27, IEC 60068-2-29
- **SINUMERIK:**
  - Ultimate, MUI
- **Operating systems:**
  - Windows Embedded Standard 7 P (32-bit)
- **WinCC-OA:**
  - Standard, Ultimate
- **web browser:**
  - Internet Explorer 10, Firefox, Chrome, Safari, Opera
- **SINAPRO:**
  - SINAPRO Advanced: 32-bit

#### Dimensions (W x H x D)

<table>
<thead>
<tr>
<th>Dimensions (W x H x D)</th>
<th>15&quot; Key: (1,280 x 800)</th>
<th>15&quot; (1,280 x 800)</th>
<th>19&quot; (1,366 x 768)</th>
</tr>
</thead>
<tbody>
<tr>
<td>15&quot; Touch:</td>
<td>483 x 310 (Key)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>15&quot; Multitouch:</td>
<td>483 x 337</td>
<td></td>
<td></td>
</tr>
<tr>
<td>22&quot;:</td>
<td>560 x 380</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### Specifications

- **MTBF:**
  - Backlighting: 50,000 h
- **Fan:**
  - 50,000 h
- **HDD:**
  - 50,000 h

#### Shock load during operation

- **50 m/s²; 30 ms (approx. 5 g)**
- **150 m/s² (approx. 15 g)**

#### Relative humidity

- **5 … 80% at 25 ºC (no condensation)**
- **5 … 85% at 25 °C (no condensation)**
- **5 … 95% at 30 °C (no condensation)**

#### Ambient temperature in continuous operation

- **0 … 45 °C**: 15" / 19"
- **5 … 45 °C (maximum configuration)**: 15"
- **5 … 40 °C (maximum configuration)**: 22"

#### Interfaces

- **Ethernet:** 2 x 10/100 Mbps with PROFINET IRT variant
  - 2 x Intel: 10/100 Mbps (3-port-switch, optional)
  - 1 x 12 Mbps (isolated; CP, 32-bit)
- **Power supply / temporary voltage:** 2 x 12 V DC; 19.2 … 28.8 V, approx. 40 W
- **CFast / SSD:**
  - CFast up to 16 GB (accessible from outside); SSD 80 / 160 GB; HDD 320 GB

#### Power consumption

- **HDD:**
  - 320 GB (IPC227E only)
- **CFast:**
  - Up to 16 GB
- **SSD:**
  - Optional
- **RAID:**
  - Internal installation: 250 GB 3.5" or 500 GB 3.5"; SSD 240 GB plus optional HDD 320 GB RAID1: 2 x 320 GB 2.5"

#### Storage

- **Internal hard disk drive:**
  - 2 x 320 GB 2.5"
- **Mass storage:**
  - 250 GB 3.5" or 500 GB 3.5"; SSD 240 GB plus optional HDD 320 GB RAID1: 2 x 320 GB 2.5"

#### Computer board

- **Article No.*)**
  - 6AV6646-1AA...-0AX0
  - 6AV7863-2... 6AV7863-3....; 6AV7863-4....

#### Certification

- **CE; KC; C-Tick; cULus / Class I Div II, UL 508 Certification / EU directives**
- **VDE; IEC-Ex (ATEX); shipbuilding partially or optional**
- **Certification / EU directives**
  - RoHS; C-Tick IEC/EN/DIN EN 60950-1; CE for industrial sector; cULus according to UL 508

#### Test standards

- **IEC/EN/DIN EN 60950-1**
- **IEC 60068-2-6**
- **IEC 60068-2-27, IEC 60068-2-29**
- **IEC-Ex (ATEX)**
- **VDE; C-Tick**
- **CE for industrial sector**
- **cULus according to UL 508**

#### Contact information

- **Contact person:**
  - SIMATIC Advanced HMI, PC-based: 15" / 19"
- **Contact information:**
  - 10 … 58 Hz: 0.0375 mm; 58 … 500 Hz; 9.8 m/s² (approx. 1 g)
- **Contact details:**
  - 10 … 58 Hz: 0.075 mm; 58 … 500 Hz; 9.8 m/s² (approx. 1 g)
- **Contact information:**
  - 5 … 9 Hz: 3.5 mm; 9 … 500 Hz: 9.8 m/s² (approx. 1 g)

#### Software

- **Operating systems:**
  - Windows Embedded Standard 7 P (32-bit)
- **WinCC-OA:**
  - Standard, Ultimate
- **web browser:**
  - Internet Explorer 10, Firefox, Chrome, Safari, Opera
- **SINAPRO:**
  - SINAPRO Advanced: 32-bit