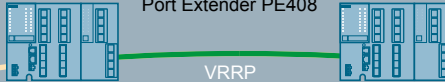


Backbone

SCALANCE XM416-4C with
Port Extender PE408



VRRP

VLAN 1, 2, 3

- Industrial Ethernet / PROFINET (Twisted Pair)
- Industrial Ethernet / PROFINET (Fiber Optic)

Control /
Operations Level
(1 Gbit/s)

SCALANCE XM408-8C



SIMATIC
S7-1500

HMI

VLAN 1

SCALANCE XM408-8C



SIMATIC
S7-1500

HMI

VLAN 2



SIMATIC
S7-1500

HMI

VLAN 1

SCALANCE XM408-8C



SIMATIC
S7-300

HMI

VLAN 3



SIMATIC
S7-300

HMI

VLAN 3