Our patented VEIRSEP™ horizontal flotation system incorporates several unique technologies to separate oil and various other contaminants from produced water and contaminated wastewater streams. Featuring a compact footprint, the unit is fully automated and can be designed to operate in an atmospheric or pressurized condition. The system is comprised of the SPIRALSEP™ unit, influent free oil knock-out compartment and effluent quiescent compartment, four flotation chambers, an oil collection weir system, DGF Brise™ pumps for recycling fluid and generating varying micron size air or gas bubbles, as well as all required control and operational accessories.

The VEIRSEP™ system offers the greatest contaminant removal efficiency of any other flotation device configuration due to multiple compartments and increased flotation surface area. The increased efficiency of the VEIRSEP™ system results in reduced chemical usage and ensured environmental discharge compliance.

**Applications:**
- Offshore Produced Water
- Refinery Wastewater Treatment
- Pulp and Paper
- Volatile Organic and H₂S Stripping/Removal
- Industrial Oily Water Treatment

**Flotation Process**

The VEIRSEP™ system incorporates an inlet contaminated water compartment equipped with a SPIRALSEP™ unit that is primarily used as a coalescing device.
The second cell contains an optional coalescing pack section, where small oil droplets attach themselves (coalesce) with larger particles, greatly reducing the quantity of polyelectrolyte needed. The four central flotation cells (chambers) receive an injection of fluid laden with micro fine air or gas bubbles, which adhere to the oil particles, allowing the difference in gravity to carry the oil/gas mixture to the surface. The flotation gas bubbles are generated by a number of different methods including DGF, eductor or sparge tubes. Our DGF technology method uses our proprietary Brise™ pump system to create micro fine bubbles. This system uses a dual-sided impeller that pulls both water and gas into the pump where it is dissolved into solution and fine bubbles are discharged into the vessel at an accelerated rate. The DGF technology allows for instantaneous adjustments in bubble size resulting in greater adaptability to changing water chemistry characteristics.

The last cell allows any remaining entrained gas to be released, which results in treated water ready for discharge. Automatic level control systems maintain the correct amount of water in the unit at all times to ensure optimal skimming. Each cell is equipped with an adjustable weir for skimming oil and a bottom drain for removing solids.

**Design Options**

- Pressurized (VEIRSEP-P™) or Atmospheric (VEIRSEP™)
- ASME Code or Non-Code Construction
- DGF, Eductor or Sparge Tube Flotation Design
- Coalescing Pack constructed of Polypropylene or Stainless Steel (VEIRSEP-PLUS™)
- Client can determine controls, tie in locations and safety controls
- VEIRSEP™ systems can be packaged with our other units for final polishing

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**VEIRSEP™ System**

<table>
<thead>
<tr>
<th>Model</th>
<th>Vessel Flow Rate</th>
<th>Vessel Weight</th>
<th>Water inlet</th>
<th>Outlet 1</th>
<th>Outlet 2</th>
<th>Height 1</th>
<th>Height 2</th>
<th>Weight 1</th>
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**VEIRSEP-P™ System**

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**These charts are for reference only and dimensions may change during final design stage.**

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